



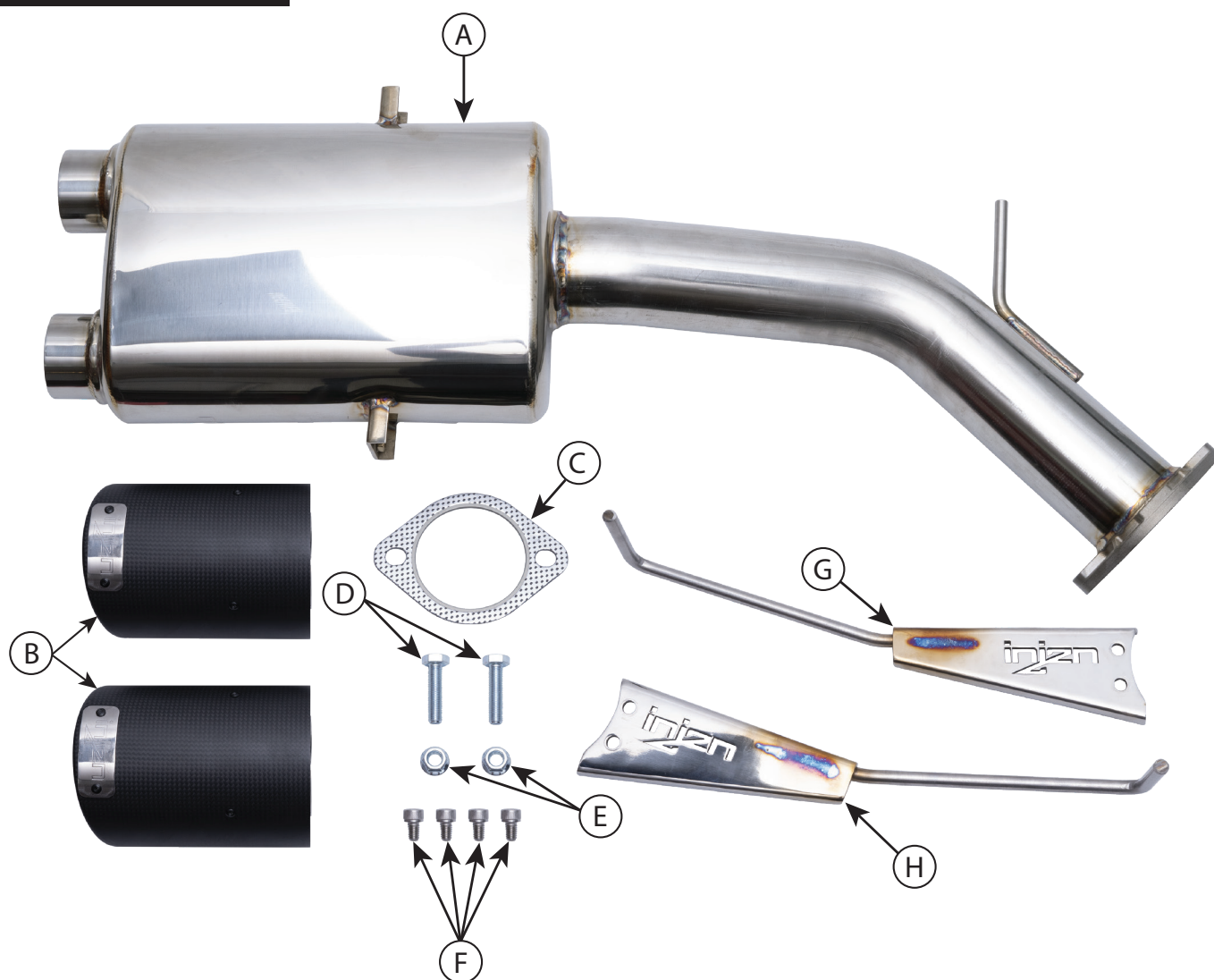
STAINLESS STEEL EXHAUST SYSTEM

Part Number: SES1342AB

Installation Instructions

YEAR	MAKE	MODEL	ENGINE
2019-2021	HYUNDAI	VELOSTER	L4-1.6L TURBO

PARTS INCLUDED



ITEM	QTY	PART NO.	DESCRIPTION
A	1	W-SES1342AB	AXLE BACK EXHAUST
B	2	X-17185	101 CARBON FIBER TIP
C	1	X-17060	76MM METAL GASKET
D	2	X-6038	M10 X 1.25 X 40MM BOLT
E	2	X-6069	M10 X 1.25 FLANGE NUT
F	4	X-6076	M8 X 12MM SOCKET HEAD BOLT
G	1	X-17171	SS FACEPLATE HANGER - LEFT
H	1	X-17172	SS FACEPLATE HANGER - RIGHT

TOOLS REQUIRED

Ratcheting Wrench

17mm socket

6mm allen

BEFORE YOU BEGIN

Please check the list of parts included and report any defective or missing parts to the authorized Injen dealer you purchased this product from. Before installing any parts of this system, please read the instructions thoroughly. If you have any questions regarding installation, please contact your Injen Technology dealer. Installation DOES require some mechanical skills. A qualified mechanic is always recommended.

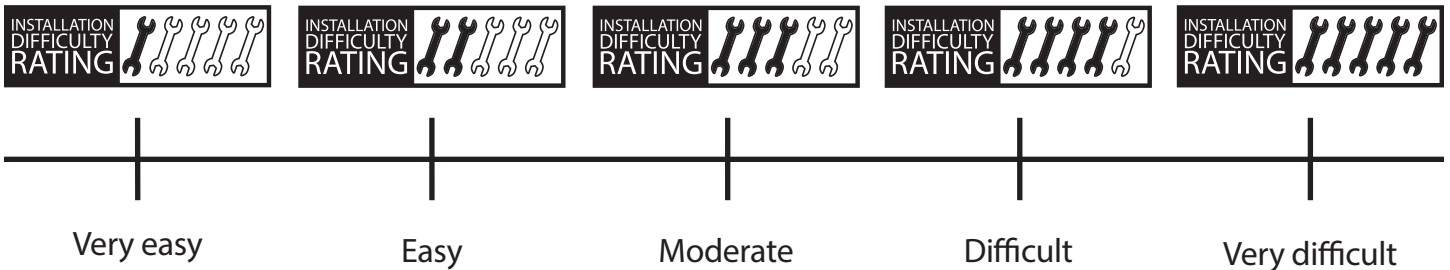
This product includes a Limited Lifetime Warranty to the original purchaser against defects in material and workmanship on all Injen exhaust systems. Any and all warranty coverage is limited to the repair or replacement of the defective part only, at Injen Technology's discretion. The warranty does not cover incidental or consequential damages, nor does it cover the cost of installation or removal of the defective part or its replacement. Proof of purchase is required.

Do not attempt to install the exhaust system while the engine is hot. Severe burn could result from touching hot engine components.

WARNING: Failure to follow installation instructions and not using the provided hardware may damage the exhaust system, engine, or components of either.

Note: It is always recommended to disconnect your battery before disconnecting any sensors.

DIFFICULTY RATINGS

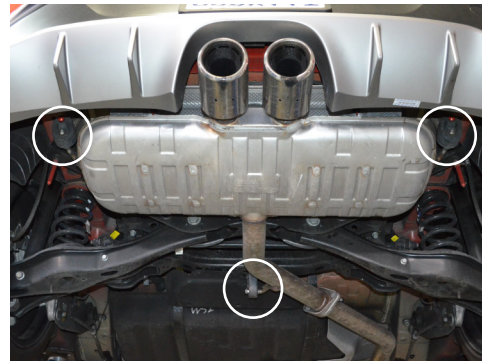




1. OEM exhaust system.



2. Remove the two nuts securing the mid pipe to the OEM muffler section.



3. Detach the three hangers from the rubber insulators.



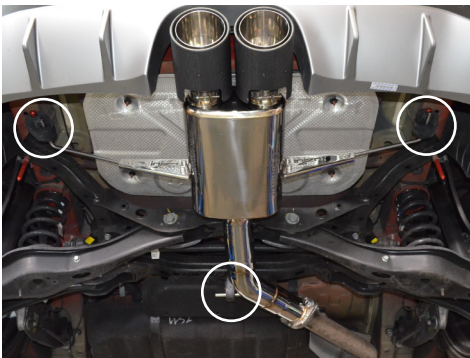
4. Remove the OEM muffler section from the vehicle.



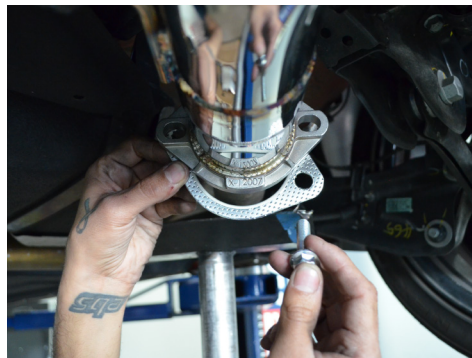
5. Attach the provided tips to the Injen axle back exhaust. Do not fully secure until the exhaust is mounted on the vehicle.



6. Secure the left and right hanger to the axle back exhaust using the provided M8 x12mm bolts



7. Install the axle back exhaust to the vehicle. Insert the three hangers to the rubber insulators.



8. Place the provided gasket in between the axle back and mid pipe, then secure the axle back with the M10 bolts and nuts.



9. If needed, readjust both hanger brackets.



10. Adjust the exhaust tips to the desired location then secure the clamps.



11. Ensure all bolts, nuts, and clamps are properly secured.

CONGRATULATIONS! You have just completed the installation of this exhaust system. Periodically, check the alignment of the exhaust, normal wear and tear can cause nuts and bolts to come loose. Note: Check clearance and adjust if needed! Failure to check the alignment of the exhaust can cause damage that will void the warranty. Injen Technology is not responsible for any damages caused by/from improper installation.