



Part number SES9016
2013-2014 Ford Fiesta ST
1.6L 4 cyl. Turbo

- 1- 3 Piece Exhaust pipes
- 2- 76mm Gasket (#17060)
- 4- M10 Bolts (#17001)
- 4- M10 Nuts (#17001)

Note: Injen strongly recommends this system be installed by a professional mechanic.

All parts and accessories now sold on-line at : www.INJENONLINE.COM
 Injen Technology
 244 Pioneer Place Pomona
 CA 91768 USA

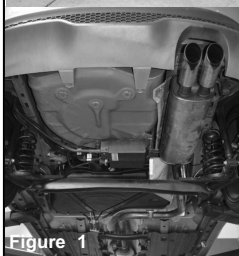


Figure 1
 OEM factory system. **Stock exhaust must be cut to be removed.**

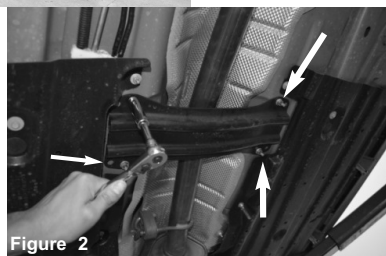


Figure 2
 Loosen and remove the frame bracket using 13mm socket and ratchet. Remove the bracket.

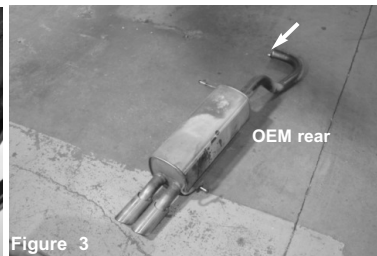


Figure 3
 Cut exhaust in the middle and remove the rear section. This will allow for easy re-installation of the factory exhaust if needed.



Figure 4
 Loosen the 2 15mm nuts on OEM downpipe flange using ratchet and socket. Save nuts and gasket for later use. Remove the factory front section.

Congratulations! You have just purchased the best engineered, dyno-proven exhaust system available. Please check the contents of this box immediately.

Report any defective or missing parts to the Authorized Injen Technology dealer you purchased this product from. Before installing any parts of this system, please read the instructions thoroughly. If you have any questions regarding installation please contact the dealer you purchased this product from. Installation DOES require some mechanical skills. A qualified mechanic is always recommended. *Do not attempt to install the exhaust system while the engine is hot. Injen Technology offers a limited 1 warranty to the original purchaser against defects in materials and workmanship. Warranty claims must be handled through the dealer from which the item was purchased.

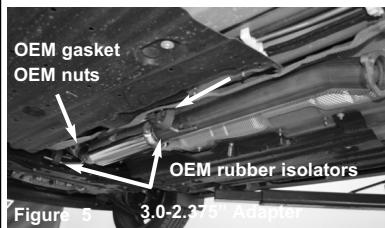


Figure 5
 Now install the injen front section and position. Place the metal hangers into the rubber isolators



Figure 6
 Once the mid-pipe is in place. Use provided 76mm gasket and 2 bolts and nuts. Do not tighten.

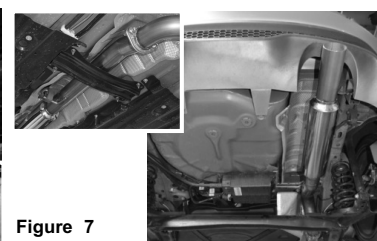


Figure 7
 Install the rear section and position to mid-pipe. Use provided 76mm gasket and 2 bolts and nuts. Place the metal hangers into the rubber isolators. Now position and tighten using 14mm socket and wrench. Tighten nuts on flange from step 4. Re-install the bracket from step 2, make sure there is clearance. Re-adjust if necessary. **Note: Flanges have room for rotation, if exhaust comes close to touching any other component, adjust and move flanges to get proper fitment.**

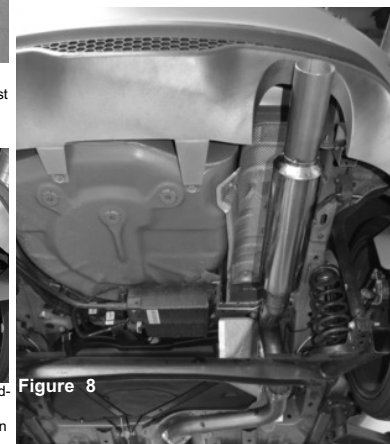


Figure 8
 Make sure nothing comes into contact with any component and then make your final adjustments to the entire exhaust system. Use a 14mm socket and ratchet secure all the M10 nuts and bolts. Congratulations! You have just completed the installation of the Injen Cat-back system. Periodically, check the alignment of the exhaust, normal heat cycles can cause nuts and bolts to come loose. Failure to check the alignment and adjust the exhaust can cause damage that will void the warranty.